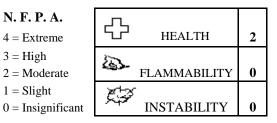


**Buckeye International, Inc.** 2700 Wagner Place Maryland Heights, MO 63043 314/291-1900



## Material Safety Data Sheet

24 Hour Medical Emergency Telephone Number: 1-800-303-0441. Outside North America call : 651-632-8956. 24 Hour Transportation Emergency Telephone Number: 1-800-535-5053. Outside North America call : 352-323-3500.

| TIFICATION                                      |   |  |   |   |  |  |
|---|---|--|---|---|--|--|
| PRODUCT NAME                                    |   |  |   |   |  |  |
| RAM   |   |  |   |   |  |  |
| CHEMICAL FAMILY                                 |   |  |   |   |  |  |
| Heavy Duty Cleaner Degreaser, Water Based       |   |  |   |   |  |  |
|   |   | 0  |   |   |  |  |
| Compor  | und, Cleaning,  | Liquid   |   |   |  |  |
| <b>1</b>  |   | •  |   |   |  |  |
| None  |   |  |   |   |  |  |
| REDIENTS AN                                     | <b>D IDENTITY</b>   | INFORMA'   | TION  |   |  |  |
| MATERIAL  |   | PEL  | T.L.V.  | C.A.S. NO.  |  |  |
| um Metasilicate Anhydrous                       |   | NE   | NE  | 6834-92-0   |  |  |
| 2.0Sodium Metasilicate Anhydrous>82.0Soft Water |   | NE   | NE  | 7732-18-5   |  |  |
| Alcohol Ethoxylate                              | ;   | NE   | NE  | 34398-01-1  |  |  |
| Sodium Xylene Sulfonate                         |   |  | NE  | 1300-72-7   |  |  |
| Citric Acid                                     |   |  | NE  | 77-92-9   |  |  |
| <2.0 Coloring and additives less than 1%        |   | NA   | NA  | NA  |  |  |
|   |   |  |   |   |  |  |
|   |   |  |   |   |  |  |
| ARA TITLE III SEC                               | 313 REPORTABLI  | ES. ALL INGRE  | DIENTS ARE ON   | N TSCA INVENTORY.   |  |  |
| SICAL DATA                                      |   |  |   |   |  |  |
| 212°F   |   | pH (CONC.)   |   | $11.25 \pm 0.2$   |  |  |
| Infinite  |   | 1:1 Dilution (pH 7 DI Water)   |   | $11.0 \pm 0.2$  |  |  |
| 91.0  |   | EVAPORATION RATE (Water=1)   |   | 1.0   |  |  |
|   | 1.03  | PRODUCT F  | ORM   | Liquid  |  |  |
| Clear Gre                                       | en Solution; Mild   | l, No Perfume A  | Added   |   |  |  |
| E AND EXPLO                                     | SION DATA   |  |   |   |  |  |
| ) Tag Clos                                      | sed Cup: None!  | FLAMMAB  |   | LE LIMITS   |  |  |
| -   | NA  |  | T: NA   | LOWER LIMIT: NA   |  |  |
| PROCEDURES                                      | N   | None   |   |   |  |  |
|   |   |  |   |   |  |  |
|   |   |  |   |   |  |  |
|   |   |  |   |   |  |  |
| LOSION HAZARDS                                  | (   | Dxides of carbon   | n, silicon, and ni  | trogen.   |  |  |
|   | ٨   |  |   |   |  |  |
| CTIVITY DAT                                     | A   | Stable   |   |   |  |  |
|   | A   |  |   |   |  |  |
|   |   |  |   |   |  |  |
| Stable<br>None dete                             |   | leach.   |   |   |  |  |
| Stable<br>None dete                             | ermined.<br>ix with chlorine b  | leach.<br>Jone known.  |   |   |  |  |
|   | RAM Heavy I Compou None REDIENTS AN MATERIAL ilicate Anhydrous Alcohol Ethoxylate e Sulfonate dditives less than 1% SARA TITLE III SEC VSICAL DATA Clear Gre RE AND EXPLO D Tag Clos PROCEDURES | RAM         Heavy Duty Cleaner D         Compound, Cleaning, I         None         REDIENTS AND IDENTITY         MATERIAL       Ilicate Anhydrous         Alcohol Ethoxylate         e Sulfonate         dditives less than 1%         SARA TITLE III SEC 313 REPORTABLI         SARA TITLE III SEC 313 REPORTABLI         VISICAL DATA         91.0         1.03         Clear Green Solution; Mild         R AND EXPLOSION DATA         NA         PROCEDURES | RAM         Heavy Duty Cleaner Degreaser, Wa         Compound, Cleaning, Liquid         None         REDIENTS AND IDENTITY INFORMA         MATERIAL       PEL         ilicate Anhydrous       NE         valcohol Ethoxylate       NE         e Sulfonate       NE         ditives less than 1%       NA         SARA TITLE III SEC 313 REPORTABLES. ALL INGRE         VSICAL DATA       212°F       pH (CONC.)         Infinite       1:1 Dilution (         91.0       EVAPORATIO         1.03       PRODUCT F4         Clear Green Solution; Mild, No Perfume A         RE AND EXPLOSION DATA       NA         UPPER LIMI       NA         UPPER LIMI       NA | RAM         Heavy Duty Cleaner Degreaser, Water Based         Compound, Cleaning, Liquid         None         REDIENTS AND IDENTITY INFORMATION         MATERIAL       PEL       T.L.V.         Matter Anhydrous       NE       NE         MATERIAL       PEL       T.L.V.         Matter Anhydrous       NE       NE         v Alcohol Ethoxylate       NE       NE       NE         v Alcohol Ethoxylate       NE       NE       NE         Sufformate       NE       NE         v Alcohol Ethoxylate       NE       NE       NE         Sufformate       NE       NE         SarA TITLE III SEC 313 REPORTABLES. ALL INGREDIENTS ARE OF         VSICAL DATA         212°F       pH (CONC.)       Infinite       1:1 Dilution (pH 7 DI Water)       91.0         SARA TITLE III SEC 313 REPORTABLES. ALL INGREDIENTS ARE OF         VSICAL DATA       PRODUCT FORM       Clear Green Solution; Mild, No Perfume Added         Clear Green Solution; Mild, No Perfume Added         RAND EXPLOSION DATA         Na       UPPER LIMIT: NA |  |  |

| BUCKEYE RAM CODE: 5014  |  |                            |                           |                             |  |  |  |  |
|---|--|----------------------------|---------------------------|-----------------------------|--|--|--|--|
| SECTION VI - HI   | EALTH HAZARD DATA  |                            |                           |                             |  |  |  |  |
| ROUTE(S) OF ENTRY:  | INHALATION? No   | SKIN? Yes                  | INGESTI                   | ON? No                      |  |  |  |  |
| HEALTH HAZARDS (Acu   | te and Chronic)  |                            |                           |                             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
| Will cause severe eye an  | d slight skin irritation.  |                            |                           |                             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
| Not toxic by ingestion.   |  |                            |                           |                             |  |  |  |  |
| CARCINOGENICITY:  | NTP? No IARC MC  | NOGRAPHS?                  | No OSHA                   | A REGULATED? No             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
| SIGNS AND SYMPTOMS  | OF OVEREXPOSURE  |                            |                           |                             |  |  |  |  |
| For Eyes: Redness or  | For Eyes: Redness or burning sensation.  |                            |                           |                             |  |  |  |  |
| For Skin: Redness of skin or a warming sensation.                                       |  |                            |                           |                             |  |  |  |  |
| MEDICAL CONDITIONS  | MEDICAL CONDITIONS   |                            |                           |                             |  |  |  |  |
| GENERALLY AGGRAVA   | TED BY EXPOSURE  |                            |                           |                             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
| Dermatitis  |  |                            |                           |                             |  |  |  |  |
| EMERGENCY AND FIRS  | Γ AID PROCEDURES   |                            |                           |                             |  |  |  |  |
| For Eyes: Flush with co   | For Eyes: Flush with cool water for 15 minutes. If irritation occurs and persists, see physician.  |                            |                           |                             |  |  |  |  |
|   | For Skin: Flush with water for 15 minutes. If irritation occurs and persists, see physician.   |                            |                           |                             |  |  |  |  |
| For Ingestion: Give two large glasses of water. DO NOT induce vomiting. Call physician. |  |                            |                           |                             |  |  |  |  |
| Never give anything by mouth to an unconscious person.                                  |  |                            |                           |                             |  |  |  |  |
| <b>SECTION VII - S</b>  | PILL OR LEAK PROCED  | URES                       |                           |                             |  |  |  |  |
| SPILL RESPONSE  |  |                            |                           |                             |  |  |  |  |
|   |  |                            |                           |                             |  |  |  |  |
| Pick up with mop. wet/  | dry vac or absorbent material. Rin   | use area with clea         | r water and allow         | v floor to dry before       |  |  |  |  |
| allowing traffic.   | ,,   |                            |                           |                             |  |  |  |  |
| WASTE DISPOSAL  |  |                            |                           |                             |  |  |  |  |
| METHOD Flush  | to sanitary sewer or send to sanita  | ary landfill, follo        | wing local, state a       | and federal laws.           |  |  |  |  |
|   | SPECIAL PROTECTION   |                            | -                         |                             |  |  |  |  |
| EYE PROTECTION  | Wearing safety glasses   | VENTIL                     |                           |                             |  |  |  |  |
|   | splash goggles is suggested.   | VENTIE                     |                           | rmal room ventilation.      |  |  |  |  |
|   | ng rubber gloves or other  | RESPIRA                    |                           |                             |  |  |  |  |
|   | vious gloves is suggested.   | PROTEC                     |                           | one required.               |  |  |  |  |
| OTHER   | vious gioves is suggested.   | IROILE                     |                           | ne required.                |  |  |  |  |
| PROTECTION  |  |                            |                           |                             |  |  |  |  |
|   | Wash thoroughly with soap an   | d water after han          | dling                     |                             |  |  |  |  |
|   |  |                            | anng.                     |                             |  |  |  |  |
| SECTION IX - SP   | PECIAL PRECAUTIONS   |                            |                           |                             |  |  |  |  |
| PRECAUTIONS IN  | KEEP OUT OF REACH OF   | CHILDREN!                  |                           |                             |  |  |  |  |
| HANDLING AND  | Store at room temperature.   | CHILDREN;                  |                           |                             |  |  |  |  |
| STORAGE   | Keep container closed when not in use.   |                            |                           |                             |  |  |  |  |
|   |  |                            | TT1                       | -                           |  |  |  |  |
| OTHER   | This product is not regulated under CERCLA. This product is not regulated under RCRA when product label and MSDS spill directions are followed. Not reportable |                            |                           |                             |  |  |  |  |
| PRECAUTIONS   | RCRA when product label and MSDS spill directions are followed. Not reportable   |                            |                           |                             |  |  |  |  |
| NA = Not Applicable   | under SARA Title III, Section 311/312.<br>Product produced under the following U.S. patent: 6,716,804.   |                            |                           |                             |  |  |  |  |
| NE = Not Established  | Product produced under the fol   | iowing U.S. pate           | nt: 0,716,804.            |                             |  |  |  |  |
| DDEDADED DV.  | Coatt Mana D'auto (D   | -l-                        |                           |                             |  |  |  |  |
| PREPARED BY:  | Scott Maag, Director of Resear   | cn                         |                           |                             |  |  |  |  |
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|   | eved to be true and accurate but all statements or s   |                            |                           | -                           |  |  |  |  |
| accuracy of the information, the haza   | ards connected with the use of the material or the   | results to be obtained fro | m the use thereof. Confo  | rms to OSHA 174, Sept 1985. |  |  |  |  |