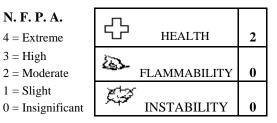


Buckeye International, Inc. 2700 Wagner Place Maryland Heights, MO 63043 314/291-1900



Material Safety Data Sheet

24 Hour Medical Emergency Telephone Number: 1-800-303-0441. Outside North America call : 651-632-8956. 24 Hour Transportation Emergency Telephone Number: 1-800-535-5053. Outside North America call : 352-323-3500.

TIFICATION						
PRODUCT NAME						
RAM						
CHEMICAL FAMILY						
Heavy Duty Cleaner Degreaser, Water Based						
		0				
Compor	und, Cleaning,	Liquid				
1		•				
None						
REDIENTS AN	D IDENTITY	INFORMA'	TION			
MATERIAL		PEL	T.L.V.	C.A.S. NO.		
um Metasilicate Anhydrous		NE	NE	6834-92-0		
2.0Sodium Metasilicate Anhydrous>82.0Soft Water		NE	NE	7732-18-5		
Alcohol Ethoxylate	;	NE	NE	34398-01-1		
Sodium Xylene Sulfonate			NE	1300-72-7		
Citric Acid			NE	77-92-9		
<2.0 Coloring and additives less than 1%		NA	NA	NA		
ARA TITLE III SEC	313 REPORTABLI	ES. ALL INGRE	DIENTS ARE ON	N TSCA INVENTORY.		
SICAL DATA						
212°F		pH (CONC.)		11.25 ± 0.2		
Infinite		1:1 Dilution (pH 7 DI Water)		11.0 ± 0.2		
91.0		EVAPORATION RATE (Water=1)		1.0		
	1.03	PRODUCT F	ORM	Liquid		
Clear Gre	en Solution; Mild	l, No Perfume A	Added			
E AND EXPLO	SION DATA					
) Tag Clos	sed Cup: None!	FLAMMAB		LE LIMITS		
-	NA		T: NA	LOWER LIMIT: NA		
PROCEDURES	N	None				
LOSION HAZARDS	(Dxides of carbon	n, silicon, and ni	trogen.		
	٨					
CTIVITY DAT	A	Stable				
	A					
Stable None dete		leach.				
Stable None dete	ermined. ix with chlorine b	leach. Jone known.				
	RAM Heavy I Compou None REDIENTS AN MATERIAL ilicate Anhydrous Alcohol Ethoxylate e Sulfonate dditives less than 1% SARA TITLE III SEC VSICAL DATA Clear Gre RE AND EXPLO D Tag Clos PROCEDURES	RAM Heavy Duty Cleaner D Compound, Cleaning, I None REDIENTS AND IDENTITY MATERIAL Ilicate Anhydrous Alcohol Ethoxylate e Sulfonate dditives less than 1% SARA TITLE III SEC 313 REPORTABLI SARA TITLE III SEC 313 REPORTABLI VISICAL DATA 91.0 1.03 Clear Green Solution; Mild R AND EXPLOSION DATA NA PROCEDURES	RAM Heavy Duty Cleaner Degreaser, Wa Compound, Cleaning, Liquid None REDIENTS AND IDENTITY INFORMA MATERIAL PEL ilicate Anhydrous NE valcohol Ethoxylate NE e Sulfonate NE ditives less than 1% NA SARA TITLE III SEC 313 REPORTABLES. ALL INGRE VSICAL DATA 212°F pH (CONC.) Infinite 1:1 Dilution (91.0 EVAPORATIO 1.03 PRODUCT F4 Clear Green Solution; Mild, No Perfume A RE AND EXPLOSION DATA NA UPPER LIMI NA UPPER LIMI NA	RAM Heavy Duty Cleaner Degreaser, Water Based Compound, Cleaning, Liquid None REDIENTS AND IDENTITY INFORMATION MATERIAL PEL T.L.V. Matter Anhydrous NE NE MATERIAL PEL T.L.V. Matter Anhydrous NE NE v Alcohol Ethoxylate NE NE NE v Alcohol Ethoxylate NE NE NE Sufformate NE NE v Alcohol Ethoxylate NE NE NE Sufformate NE NE SarA TITLE III SEC 313 REPORTABLES. ALL INGREDIENTS ARE OF VSICAL DATA 212°F pH (CONC.) Infinite 1:1 Dilution (pH 7 DI Water) 91.0 SARA TITLE III SEC 313 REPORTABLES. ALL INGREDIENTS ARE OF VSICAL DATA PRODUCT FORM Clear Green Solution; Mild, No Perfume Added Clear Green Solution; Mild, No Perfume Added RAND EXPLOSION DATA Na UPPER LIMIT: NA		

BUCKEYE RAM CODE: 5014								
SECTION VI - HI	EALTH HAZARD DATA							
ROUTE(S) OF ENTRY:	INHALATION? No	SKIN? Yes	INGESTI	ON? No				
HEALTH HAZARDS (Acu	te and Chronic)							
Will cause severe eye an	d slight skin irritation.							
Not toxic by ingestion.								
CARCINOGENICITY:	NTP? No IARC MC	NOGRAPHS?	No OSHA	A REGULATED? No				
SIGNS AND SYMPTOMS	OF OVEREXPOSURE							
For Eyes: Redness or	For Eyes: Redness or burning sensation.							
For Skin: Redness of skin or a warming sensation.								
MEDICAL CONDITIONS	MEDICAL CONDITIONS							
GENERALLY AGGRAVA	TED BY EXPOSURE							
Dermatitis								
EMERGENCY AND FIRS	Γ AID PROCEDURES							
For Eyes: Flush with co	For Eyes: Flush with cool water for 15 minutes. If irritation occurs and persists, see physician.							
	For Skin: Flush with water for 15 minutes. If irritation occurs and persists, see physician.							
For Ingestion: Give two large glasses of water. DO NOT induce vomiting. Call physician.								
Never give anything by mouth to an unconscious person.								
SECTION VII - S	PILL OR LEAK PROCED	URES						
SPILL RESPONSE								
Pick up with mop. wet/	dry vac or absorbent material. Rin	use area with clea	r water and allow	v floor to dry before				
allowing traffic.	,,							
WASTE DISPOSAL								
METHOD Flush	to sanitary sewer or send to sanita	ary landfill, follo	wing local, state a	and federal laws.				
	SPECIAL PROTECTION		-					
EYE PROTECTION	Wearing safety glasses	VENTIL						
	splash goggles is suggested.	VENTIE		rmal room ventilation.				
	ng rubber gloves or other	RESPIRA						
	vious gloves is suggested.	PROTEC		one required.				
OTHER	vious gioves is suggested.	IROILE		ne required.				
PROTECTION								
	Wash thoroughly with soap an	d water after han	dling					
			anng.					
SECTION IX - SP	PECIAL PRECAUTIONS							
PRECAUTIONS IN	KEEP OUT OF REACH OF	CHILDREN!						
HANDLING AND	Store at room temperature.	CHILDREN;						
STORAGE	Keep container closed when not in use.							
			TT1	-				
OTHER	This product is not regulated under CERCLA. This product is not regulated under RCRA when product label and MSDS spill directions are followed. Not reportable							
PRECAUTIONS	RCRA when product label and MSDS spill directions are followed. Not reportable							
NA = Not Applicable	under SARA Title III, Section 311/312. Product produced under the following U.S. patent: 6,716,804.							
NE = Not Established	Product produced under the fol	iowing U.S. pate	nt: 0,716,804.					
DDEDADED DV.	Coatt Mana D'auto (D	-l-						
PREPARED BY:	Scott Maag, Director of Resear	cn						
Disclaimer of Liability As the conditions or methods of use	are beyond our control, we do not assume any res	ponsibility and expressly	disclaim any liability fo	or any use of the material.				
	eved to be true and accurate but all statements or s			-				
accuracy of the information, the haza	ards connected with the use of the material or the	results to be obtained fro	m the use thereof. Confo	rms to OSHA 174, Sept 1985.				